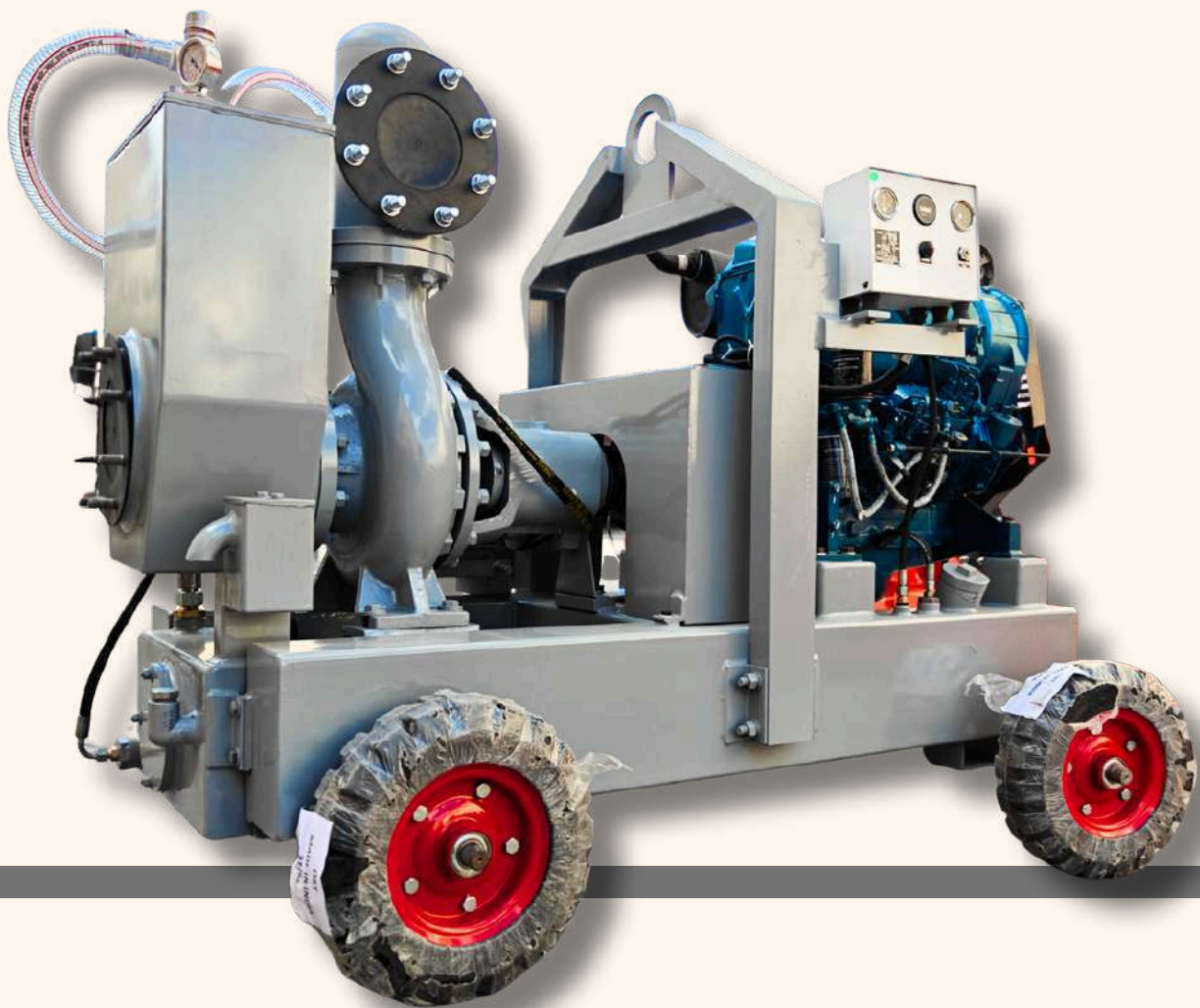


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Pump Maintenance Guidelines

- ✓ Before commencing the operation of the pump, please verify that the oil levels in the engine, the oil bath air cleaner, and the vacuum pump are sufficient.
- ✓ Strictly note that before opening any internal parts of the pump, you must inform us and proceed only under our guidance.
- ✓ Oil Grade : 15 W 40 Or 20 W 40

Daily Inspection : Items to Inspect

- ✓ Inspect Engine Oil
- ✓ Do not Run Pump Dry
- ✓ Inspect Vacuum Oil in Oil Tank
- ✓ Examine Engine Fan Belt
- ✓ Examine Vacuum Belt
- ✓ Remove Water from Separate Tank
- ✓ Clean Pump

Scheduled Maintenance : Every 250 Operating Hours

- ✓ Replace the Oil Filter
- ✓ Replace the Fuel Filter
- ✓ Replace the Engine Oil
- ✓ Refill the Grease (Using a grease gun)
- ✓ Clean the Air Filter
- ✓ Clean the Oil Bath Air Cleaner
- ✓ Replace the Vacuum Oil

A Checkup Is Required Every 720 Working Hours

- ✓ Inspect battery electrolyte level.

Note : If the pump is not operational, it should be activated once a week and allowed to run for a minimum of 30 minutes, and also check all systems.